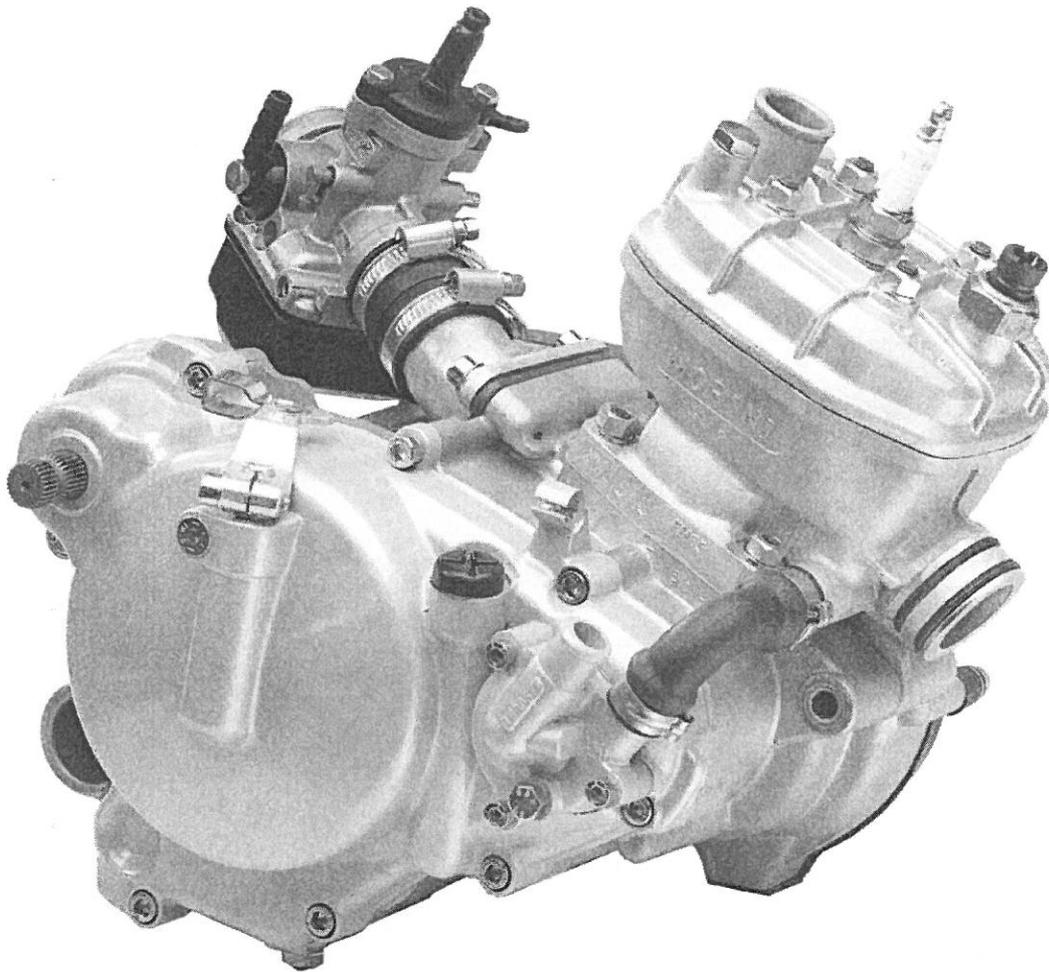


M65-C COMPETITION

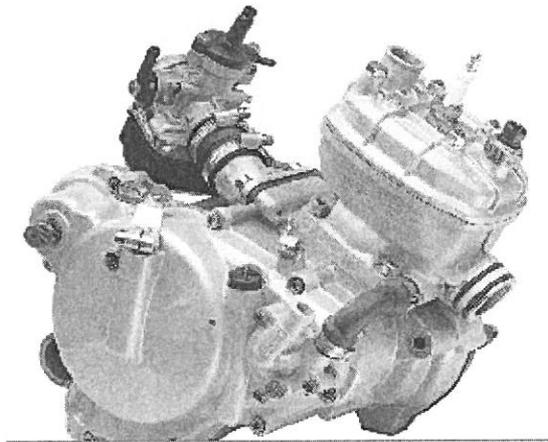
65cc - 2 stroke - 6 speed - liquid cooled



Opdateret
10-06-2006 pec

LUKS CENTRAL-LAGER

Tlf 62 21 95 09 -- E:Mail.. luks@adr.dk
www.luks.dk

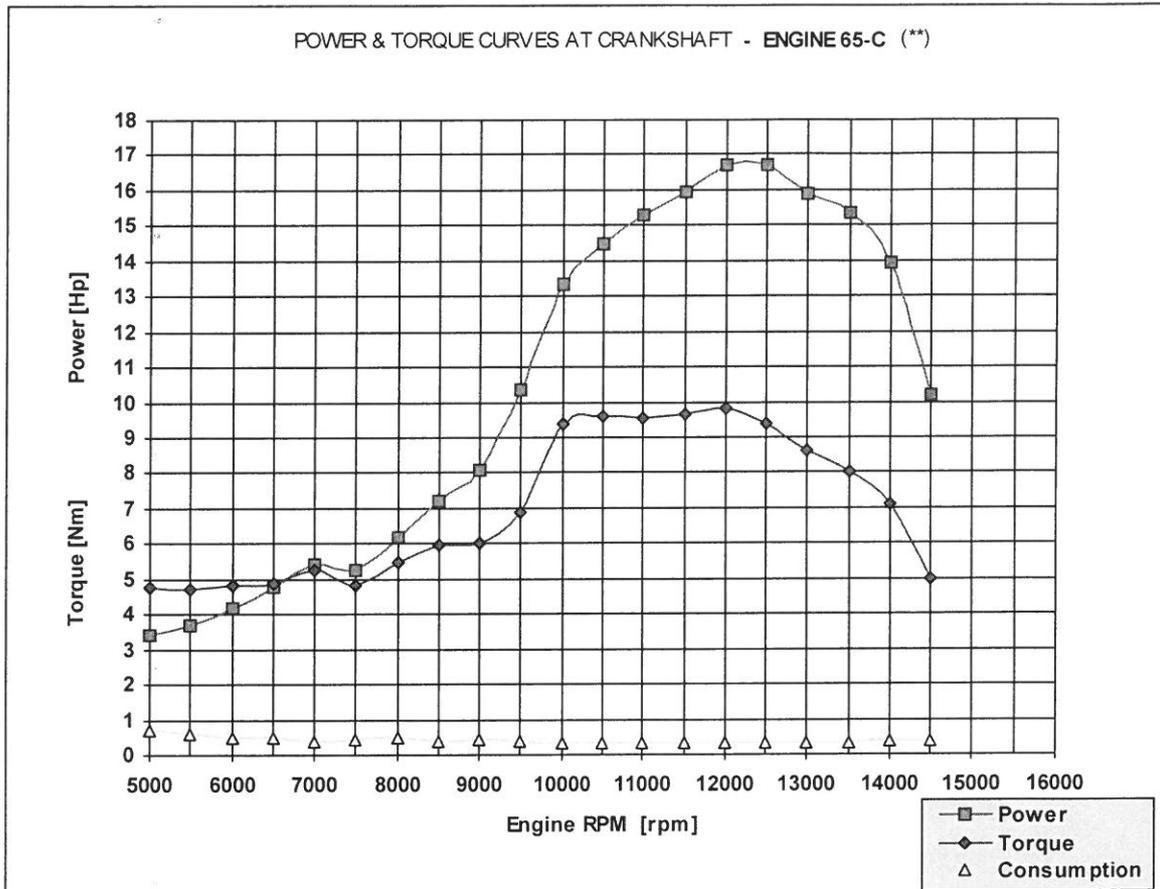
**65cc - 2 STROKE - 6 SPEED
M65-C COMPETITION****TECHNICAL DATA SHEET**

| | |
|---------------------------|---|
| ENGINE | Two-Stroke Single Cylinder |
| CYLINDER | Light alloy with nickel silicon carbide plated liner with 7 scavenge ports plus double exhaust scavenge ports |
| INTAKE DISTRIBUTION | By 4 blade fiber carbon reed valve in engine block |
| BORE | 44,50 mm |
| STROKE | 41,75 mm |
| DISPLACEMENT | 64,93 cc |
| COMPRESSION RATIO | 15,5 +/- 0,5:1 |
| MAX POWER CRANKSHAFT | 16,7 Hp (12,3 kW) at 12500 rpm |
| MAX POWER WHEEL | 15,2 Hp (11,2 kW) at 12500 rpm |
| MAX TORQUE CRANKSHAFT | 9,8 Nm at 12000 rpm |
| MAX RPM | 15000 rpm |
| COOLING | Liquid cooled forced circulation by pump |
| CARBURATOR | Dell'Orto PHBL 24 with manual starter by lever |
| LUBRIFICATION | Petrol with + 2% oil mixture synthetic (Castrol TTS) |
| IGNITION | Electronic magnetic flywheel with internal rotor D 36mm and microprocessor ignition timing management. External ignition coil. Ignition advance 33° +/- 2° a 4000 rpm |
| STARTER | By kick starter (backwards kick) |
| CLUTCH | Multiple disk type in oil bath |
| TRANSMISSION TYPE | 6 speed |
| PRIMARY TRANSMISSION | With helical gears Ratio sprocket/crown Z 21/74 = 3,524 1. speed = 11/40=3,636 2. speed = 15/37=2,466 3. speed = 18/34=1,889 4. speed = 20/30=1,50 5. speed = 23/28=1,217 6. speed = 25/27=1,08 |
| SECONDARY TRANSMISSION | By chain 1/2" x 3/16" roll 8,51mm (chain sprocket Z12 or Z13) |
| CHAIN ALIGNMENT | 86 mm |
| SPARK PLUG | Champion C53 / NGK B105EGV M14x1,25 |
| FUEL | EURO unleaded NC 623-02 R.O.N. 95 |
| LUBRIFICATION OIL TYPE | CASTROL TTS |
| OIL TYPE | AGIP 2T or CASTROL 2T - TTS |
| DRY WEIGHT | 13,2 kg |
| OIL CAPACITY TRANSMISSION | 0,44 kg tipe SAE 15W/40 |

**ENGINE TYPE: M65-C Competition Liquid Cooled
POWER - TORQUE - CONSUMPTION**

Max power at crankshaft^(*): 12.3 kW (= 16.7 Hp)

Max torque at crankshaft^(*): 9.80 Nm



* The indicated performance values are to be considered as minimum values registered according to MORINI FRANCO MOTORI S.p.A. standard specification RS140.

** The engine has been tested mounted with MORINI FRANCO MOTORI accessories and the registered power, torque and consumption curves can therefore divert relatively depending on the influence from using specific customized accessories. (especially air filter box and exhaust system)

RADIATOR

-Suggested radiator surface > 2,5 dm²-(not screened)

-Thermostat temperature operation range: 50 ° - 65°

AIR FILTER BOX

-Sponge filter element saturated with 2-T oil, filter surface S = 2 dm²

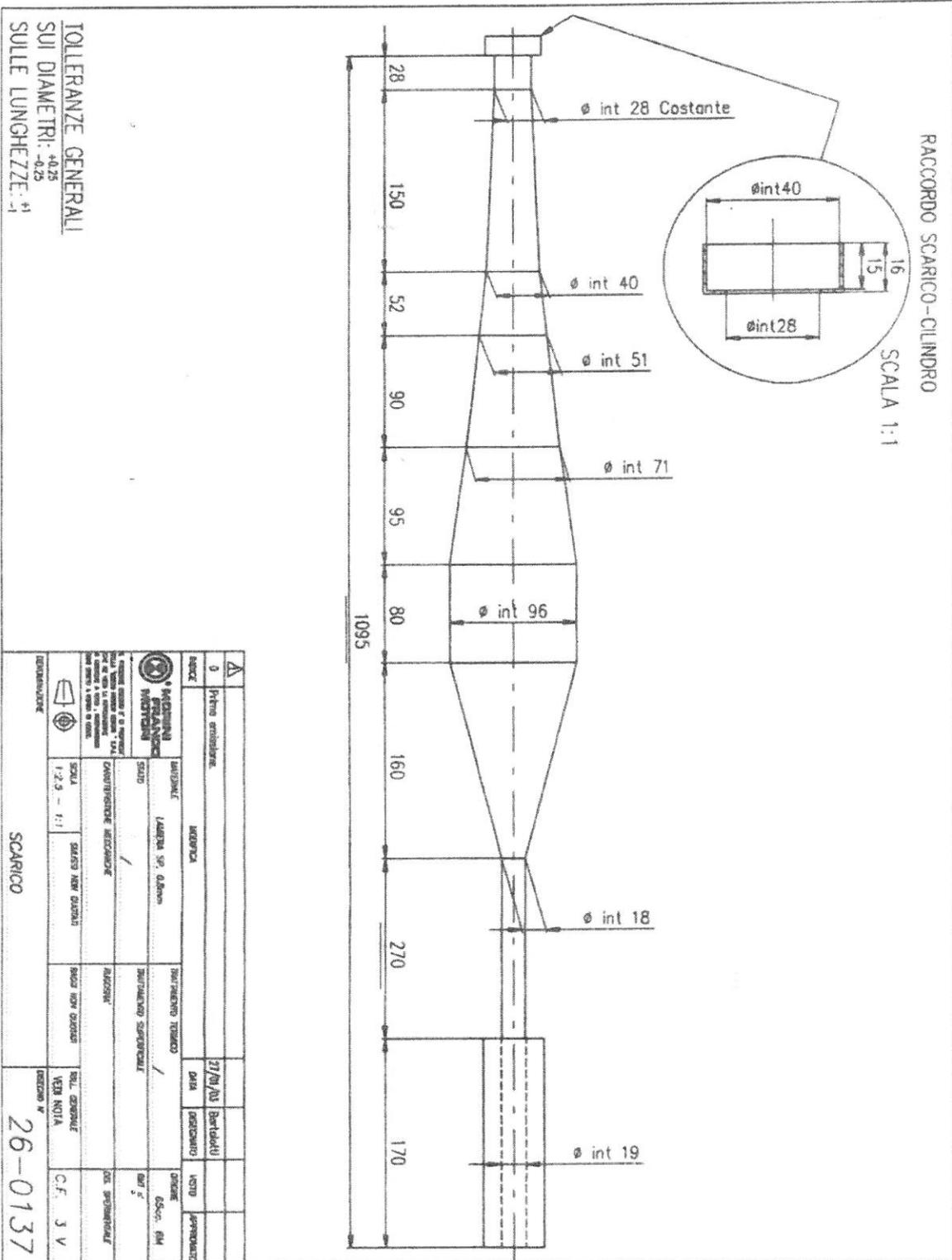
-Air entrance chamber volume V₁ > 1,5 dm³

-Air exit chamber volume V₂ > 1,0 dm³

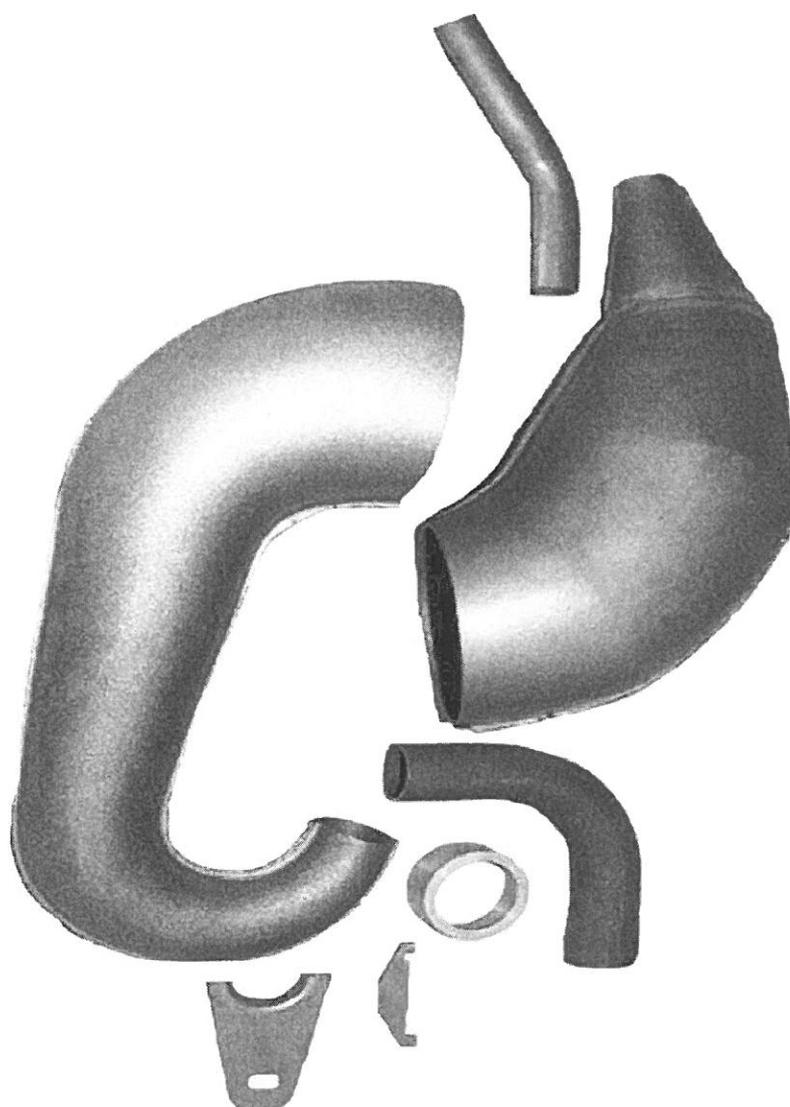
EXHAUST SYSTEM-

Enclosed drawing of suggested exhaust system

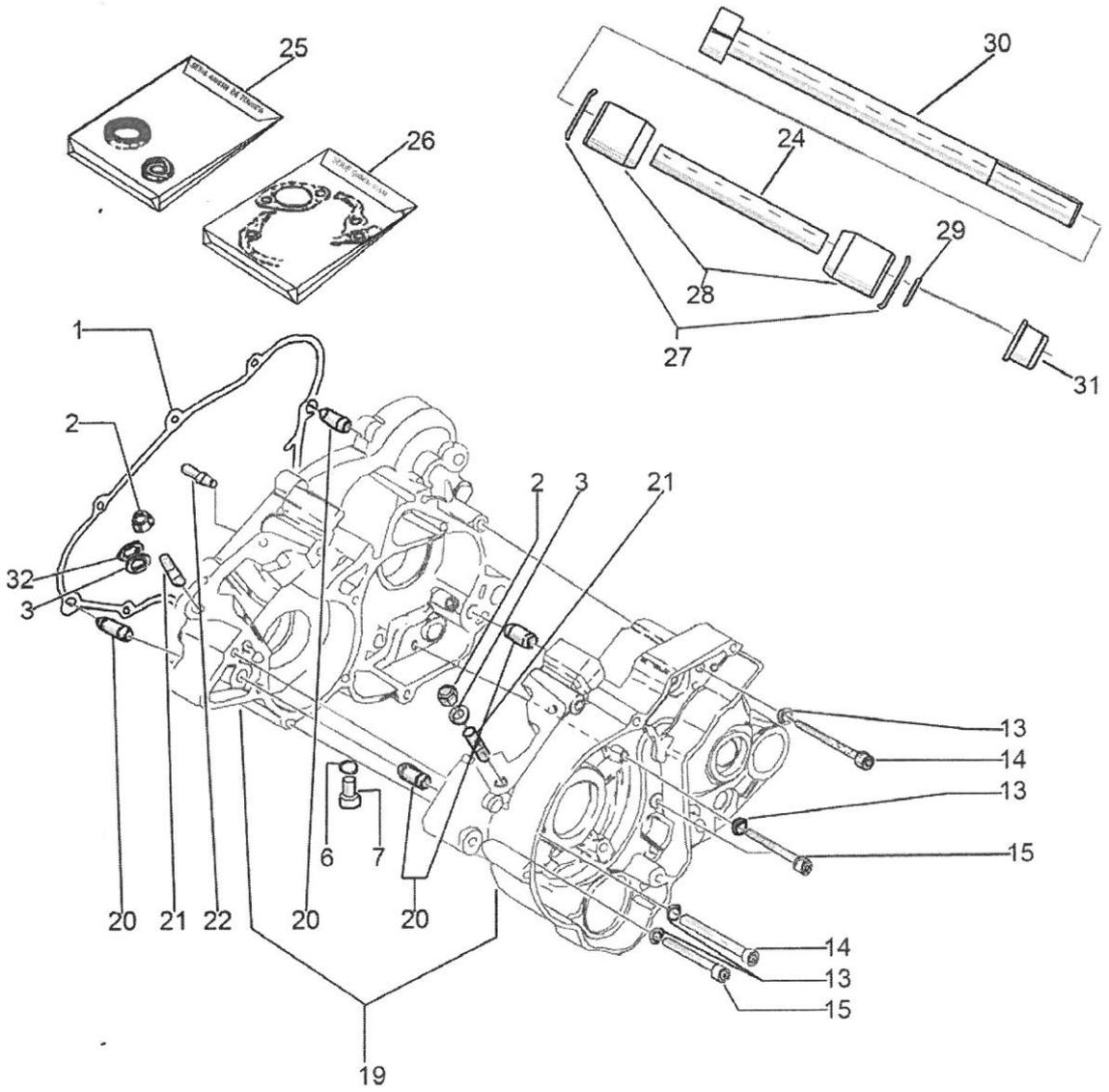
UDSTØDNINGS DATA



| | | |
|------------------------------|--|------------------------------------|
| <p>MOTOR 65cc</p> | <p>UDSTØDNING Mdl : code 0105 Udstødning 65cc -6M CRM.srl</p> | <p>Tavle Udstødning</p> |
|------------------------------|--|------------------------------------|



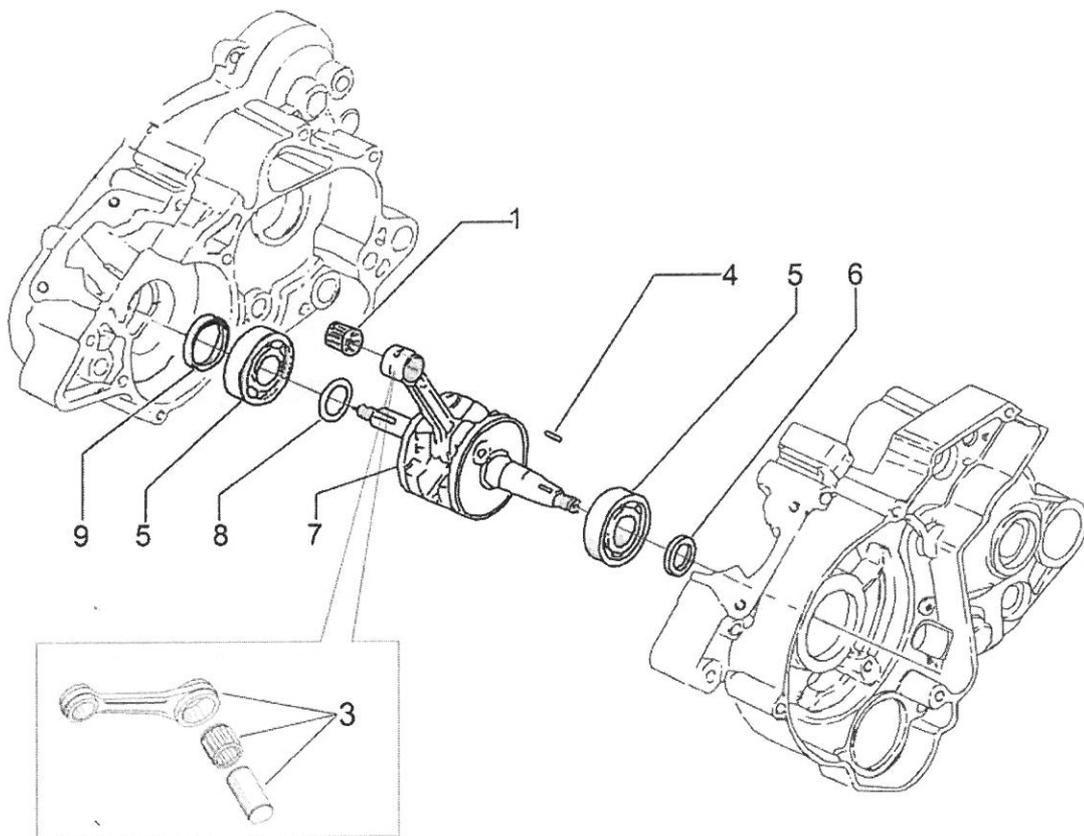
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|-----------------------|---|-----------------------|
| <p>MOTOR 65cc</p> | <p>MOTOR BLOKKE CRANCKCASE</p> | <p>Tavle A</p> |
|-----------------------|---|-----------------------|



| | | |
|------------------------|------------------------------------|----------------|
| MOTOR 65 cc | MOTOR BLOKKE CRANCKCASE | Tavle A |
|------------------------|------------------------------------|----------------|

| Fig. No. | Code | Qty. | Description |
|-----------------|---------------|-------------|---|
| A.01 | 1 6 - 4 2 1 9 | 1 | CLUTCH COVER GASKET |
| A.02 | 1 3 - 1 0 2 4 | 4 | CYLINDER HEAD NUT |
| A.03 | 2 5 - 4 1 6 5 | 4 | FLAT WASHER |
| A.06 | 1 6 - 4 2 2 2 | 1 | OIL DRAIN SEAL |
| A.07 | 2 9 - 4 1 3 2 | 1 | SCREW TE 8X10 |
| A.13 | 2 5 - 4 1 3 5 | 12 | FLAT WASHER 6X11X1 |
| A.14 | 2 9 - 1 9 9 2 | 3 | SCREW TCE 6X55 |
| A.15 | 2 9 - 1 9 9 1 | 2 | SCREW TCE 6X50 |
| A.19 | 1 2 - 0 7 1 9 | 1 | CASING COMPLET FM 65cc |
| A.20 | 1 6 - 7 0 2 6 | 4 | CRANKCASE-COVER COUPLING |
| A.21 | 7 7 - 3 3 0 7 | 4 | CYLINDER FIX.STUD BOLT |
| A.22 | 2 3 - 1 0 9 9 | 1 | GEAR STOPPER LEVER PIN |
| A.24 | 1 3 - 6 1 4 8 | 1 | SPACER FM 65cc |
| A.25 | 2 6 - 0 5 3 8 | 1 | SET OF SEAL |
| A.26 | 2 6 - 0 6 6 0 | 1 | SET OF GASKETS |
| A.27 | 2 5 - 4 2 7 6 | 2 | SPRING WASHER D 8,4X32X2 |
| A.28 | 2 6 - 8 2 7 9 | 2 | SILENT BLOCK REAR MOUNT 65cc |
| A.29 | 2 5 - 4 2 7 5 | 1 | RONDELLE PLATE UNI 6592 INOX |
| A.30 | 2 9 - 6 1 7 4 | 1 | SCREW |
| A.31 | 1 3 - 1 0 4 3 | 1 | DIN 982 INOX FLANGED - SELF-LOCKING NUT |
| A.32 | 2 5 - 4 2 3 8 | 4 | SPRING WASHER |

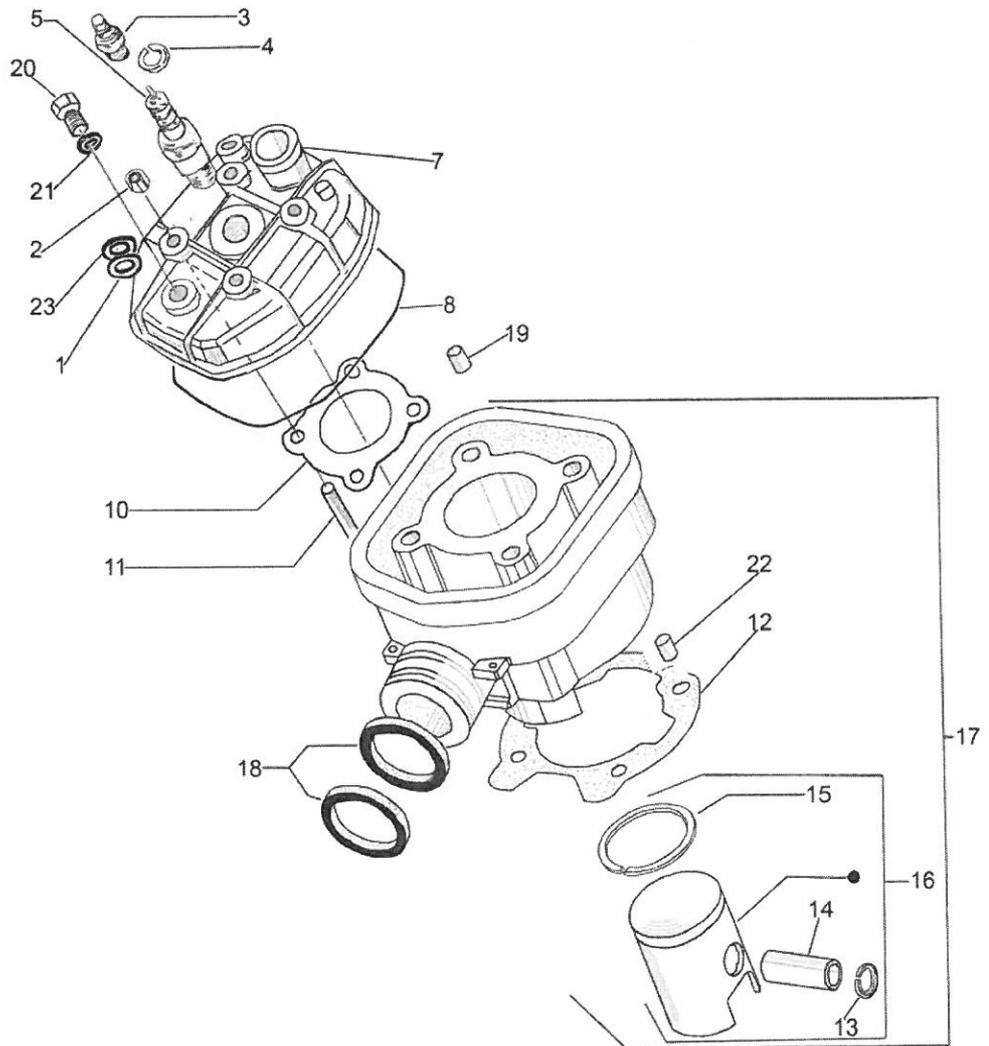
| | | |
|----------------|-------------------------------------|----------------|
| MOTOR 65 cc | KRUMTAP CRANKSHAFT | Tavle B |
|----------------|-------------------------------------|----------------|



| | | |
|----------------|-------------------------------|----------------|
| MOTOR 65 cc | KRUMTAP CRANKSHAFT | Tavle B |
|----------------|-------------------------------|----------------|

| Fig. No. | Code | Qty. | Description |
|----------|-----------|------|------------------------------|
| B.01 | 16 - 1024 | 1 | CAGE KBK 12X15X15 |
| B.03 | 11 - 0049 | 1 | CONNECTING ROD COMPLETE 65cc |
| B.04 | 12 - 7025 | 1 | FLYWHEEL KEY |
| B.05 | 12 - 6078 | 2 | BEARING C5H TN9 17X40X12 |
| B.06 | 10 - 6041 | 1 | DRIVE SHAFT SEAL |
| B.07 | 10 - 0193 | 1 | CRANKSHAFT FM 65CC COMPLETE |
| B.08 | 25 - 4126 | 1 | WASHER, CLUTCH CASING |
| B.09 | 10 - 6040 | 1 | CLUTCH DRIVE SHAFT SEAL |

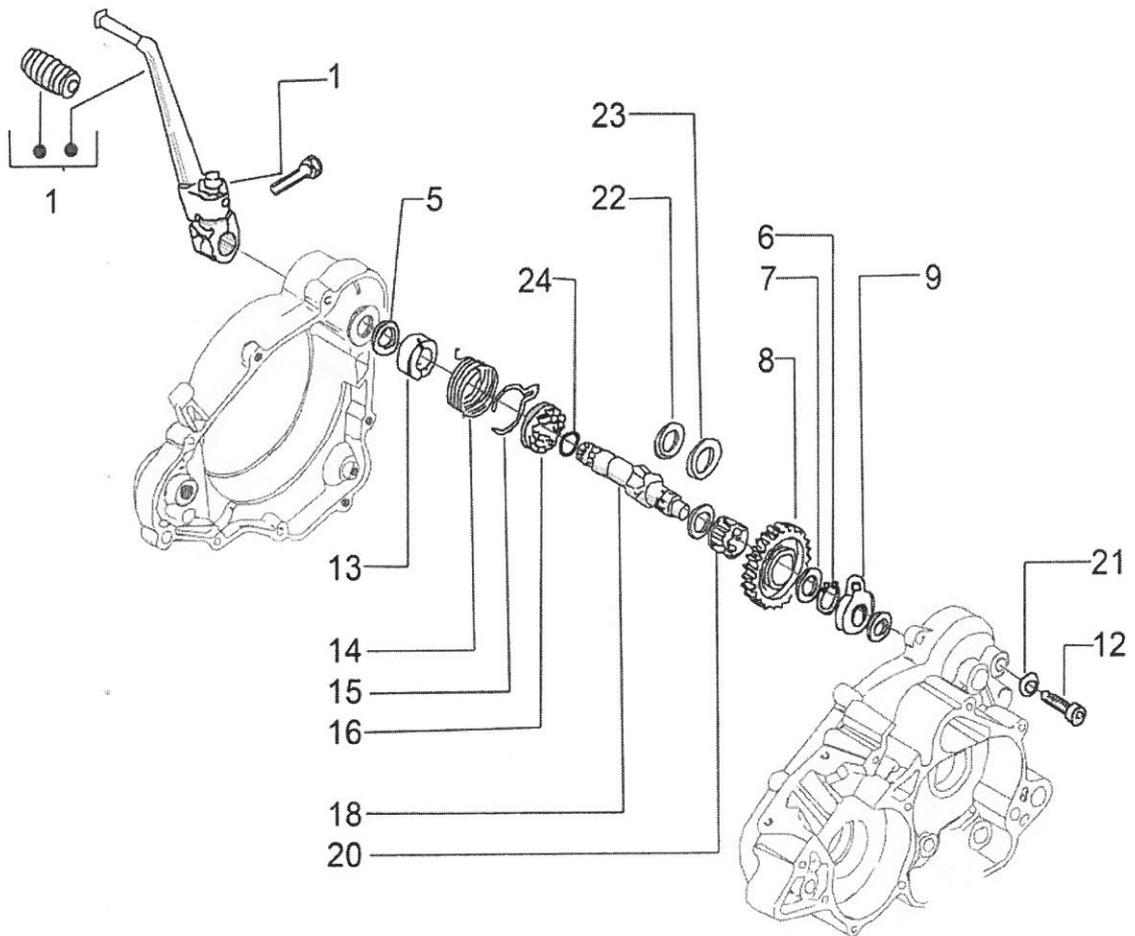
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| MOTOR 65 cc | CYLINDER - TOP- STEMPEL CYLINDER - HEAD - PISTON | Tavle C |
|----------------|---|----------------|



| | | |
|----------------|--|----------------|
| MOTOR 65 cc | CYLINDER - TOP - STEMPEL CYLINDER - HEAD - PISTON | Tavle C |
|----------------|--|----------------|

| Fig. No. | Code | Qty. | Description |
|----------|-----------|------|-------------------------------------|
| C.01 | 25 - 4165 | 4 | FLAT WASHER |
| C.02 | 13 - 1024 | 4 | CYLINDER HEAD NUT |
| C.03 | 29 - 6066 | 1 | WATER DRAIN SCREW, TE 8X10 |
| C.04 | 16 - 4175 | 1 | DISCHARGE GASKET |
| C.05 | 12 - 7348 | 1 | SPARK PLUGS CHAMPION C55 |
| C.07 | 27 - 5096 | 1 | 65cc HEAD-CYLINDER |
| C.08 | 10 - 7028 | 1 | SEAL |
| C.10 | 16 - 4315 | 1 | HEAD GASKET 65cc |
| C.11 | 23 - 5041 | 4 | HEAD+CYLINDER STUD BOLT |
| C.12 | 16 - 4316 | 1 | CYLINDER BASE GASKET 0,3 65cc |
| | 16 - 4317 | 1 | CYLINDER BASE GASKET 0,4 65cc |
| | 16 - 4318 | 1 | CYLINDER BASE GASKET 0,5 65cc |
| C.13 | 10 - 4069 | 2 | PIN HOLDING RING 65cc |
| C.14 | 26 - 8262 | 1 | PIN 65cc |
| C.15 | 26 - 1110 | 1 | PISTON RING D44,5X1,9 65cc |
| C.16 | 23 - 0202 | 1 | PISTON COMPLETE 65cc |
| C.17 | 77 - 4769 | 1 | CYLINDER + PISTON KIT COMPLETE 65cc |
| C.18 | 10 - 7065 | 2 | O-RING SEAL |
| C.19 | 25 - 7157 | 2 | SPROCKET 3X9,8 DRIVE ROLLER |
| C.20 | 77 - 3344 | 1 | SCREW |
| C.21 | 77 - 3317 | 1 | GASKET |
| C.22 | 25 - 7090 | 2 | ROLLER 3X11,8 |
| C.23 | 25 - 4238 | 4 | SPRING WASHER |

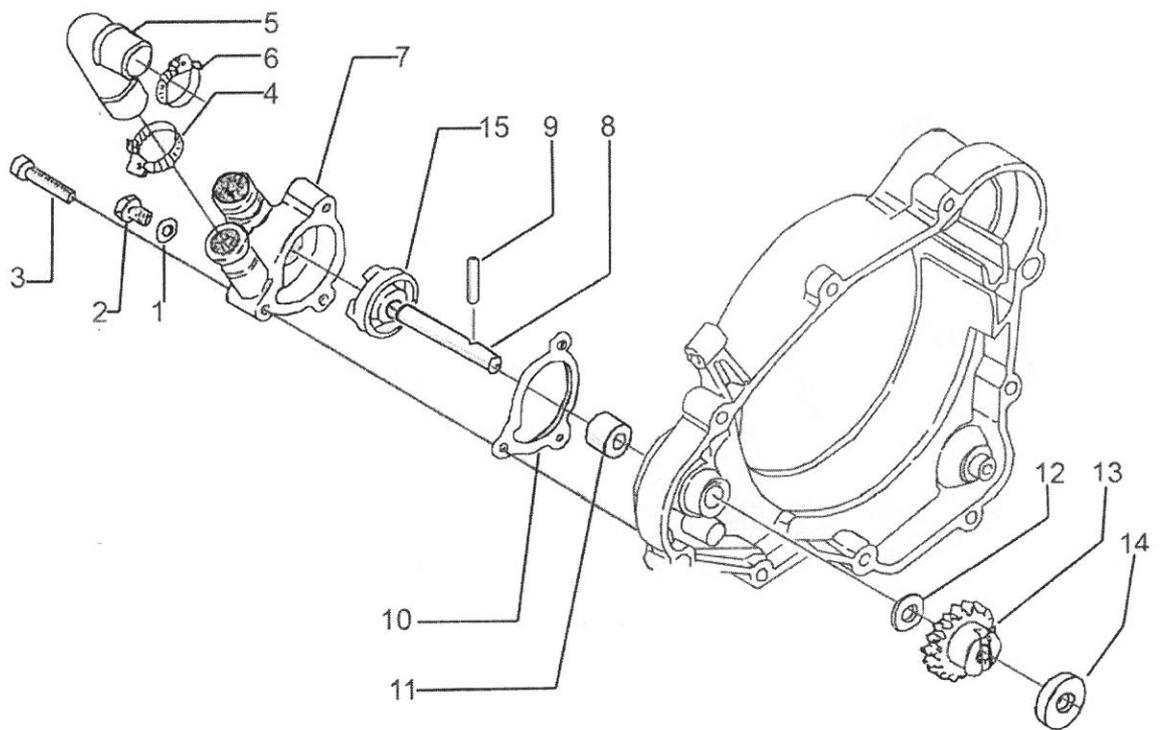
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| MOTOR 65 cc | KICHSTARTER STARTING SHAFT | Tavle D |
|----------------|---------------------------------------|----------------|



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| MOTOR 65 cc | KICHSTARTER STARTING SHAFT | Tavle D |
|----------------|---------------------------------------|----------------|

| Fig. No. | Code | Qty. | Description |
|----------|-----------|------|--------------------------------|
| D.01 | 19 - 1062 | 1 | ARTICULATED STARTING LEVER |
| D.05 | 77 - 3366 | 1 | CIRCLIP |
| D.06 | 10 - 5035 | 1 | CIRCLIP DIN 471 |
| D.07 | 77 - 3358 | 2 | TRUST WASHER FOR STARTING GEAR |
| D.08 | 77 - 3359 | 1 | STARTING GEAR |
| D.09 | 23 - 7116 | 1 | STARTER STOPPER PLATE |
| D.12 | 77 - 3346 | 1 | STOPPER PLATE SETSCREW |
| D.13 | 77 - 3364 | 1 | SPRING SPACER |
| D.14 | 77 - 3363 | 1 | STARTING SHAFT RETURN SPRING |
| D.15 | 77 - 3362 | 1 | SLEEVE SPRING |
| D.16 | 77 - 3361 | 1 | STARTING SLEEVE |
| D.18 | 77 - 3354 | 1 | STARTER SHAFT |
| D.20 | 77 - 3360 | 1 | ROLLER CAGE 16X20X10 |
| D.21 | 16 - 4223 | 1 | SCREW SEAL |
| D.22 | 25 - 4047 | 1 | WASHER 0,4 |
| D.23 | 25 - 4047 | 1 | WASHER 0,5 |
| D.24 | 77 - 3367 | 1 | STARTING SHAFT O-RING |

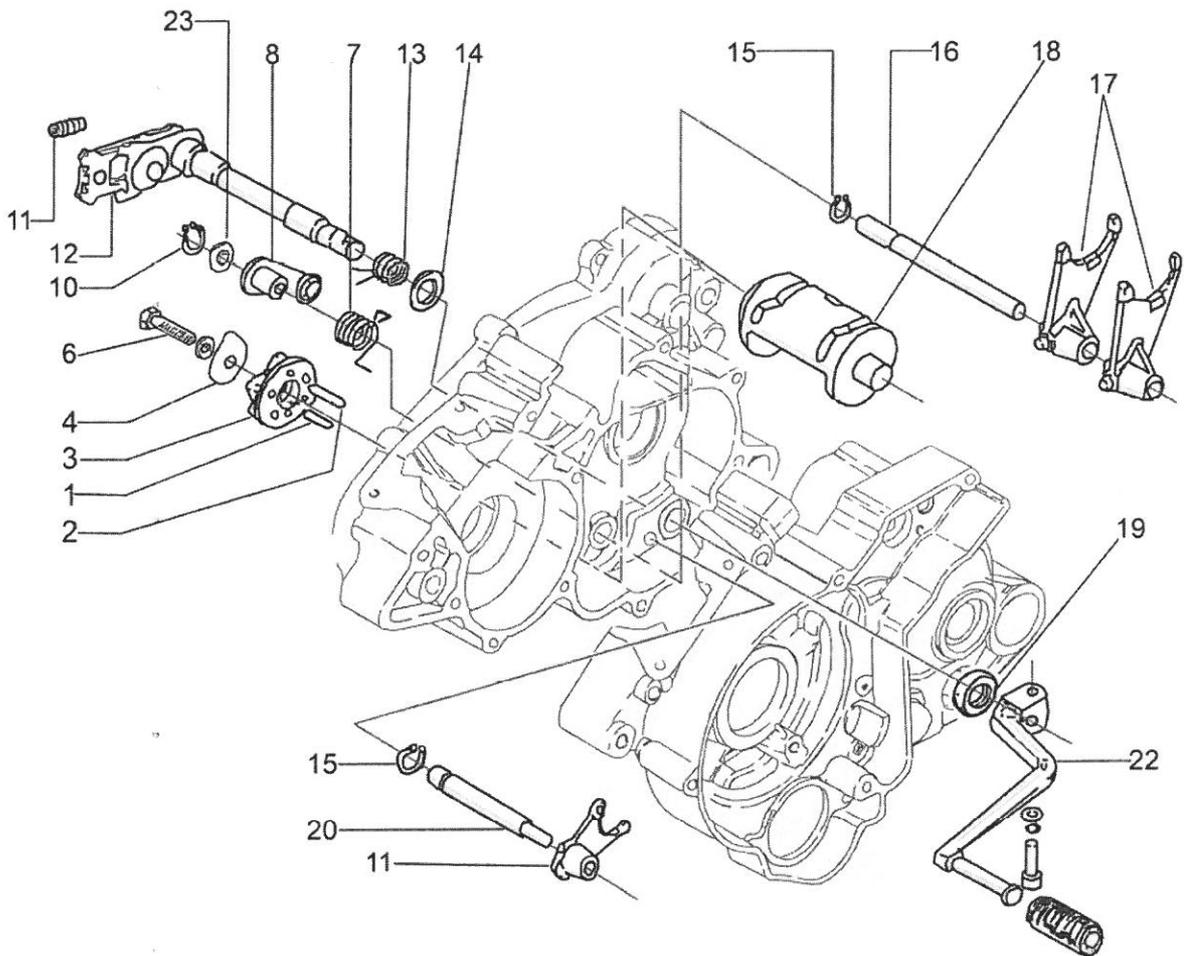
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| <p>MOTOR 65 cc</p> | <p>VANDPUMPE WATER PUMP</p> | <p>Tavle E</p> |
|------------------------|--|-----------------------|



| | | |
|------------------------|---------------------------------|----------------|
| MOTOR 65 cc | VANDPUMPE WATER PUMP | Tavle E |
|------------------------|---------------------------------|----------------|

| Fig. No. | Code | Qty. | Description |
|-----------------|---------------|-------------|-----------------------------------|
| E.01 | 1 6 - 4 2 2 1 | 1 | SEAL SCREW |
| E.02 | 2 9 - 4 0 8 2 | 1 | SCREW TE 6X10 |
| E.03 | 2 9 - 1 9 6 1 | 3 | SCREW TLE 5X25 |
| E.04 | 1 5 - 1 0 1 9 | 1 | CLAMP |
| E.05 | 2 7 - 7 1 1 4 | 1 | WATER DELIVERY PIPE , TO CYLINDER |
| E.06 | 1 5 - 1 0 2 0 | 1 | CLAMP D18 |
| E.07 | 1 2 - 7 2 3 8 | 1 | WATER PUMP BODY WITHOUT BLOW-BY |
| E.08 | 1 0 - 1 1 9 7 | 1 | WATER PUMP DRIVE SHAFT |
| E.09 | 2 6 - 8 1 5 3 | 1 | PUMP DRIVE GEAR PIN |
| E.10 | 1 6 - 4 2 2 0 | 1 | CASING GASKET |
| E.11 | 1 0 - 6 0 3 9 | 1 | WATER PUMP SEAL 8X16X10 |
| E.12 | 2 5 - 4 0 9 5 | 2 | WASHER 0,5 |
| E.13 | 1 8 - 1 2 2 5 | 1 | PUMP DRIVE GEAR |
| E.14 | 2 6 - 8 1 5 4 | 1 | CUP 4M |
| E.15 | 1 6 - 7 0 3 1 | 1 | WATER PUMP IMPELLER |

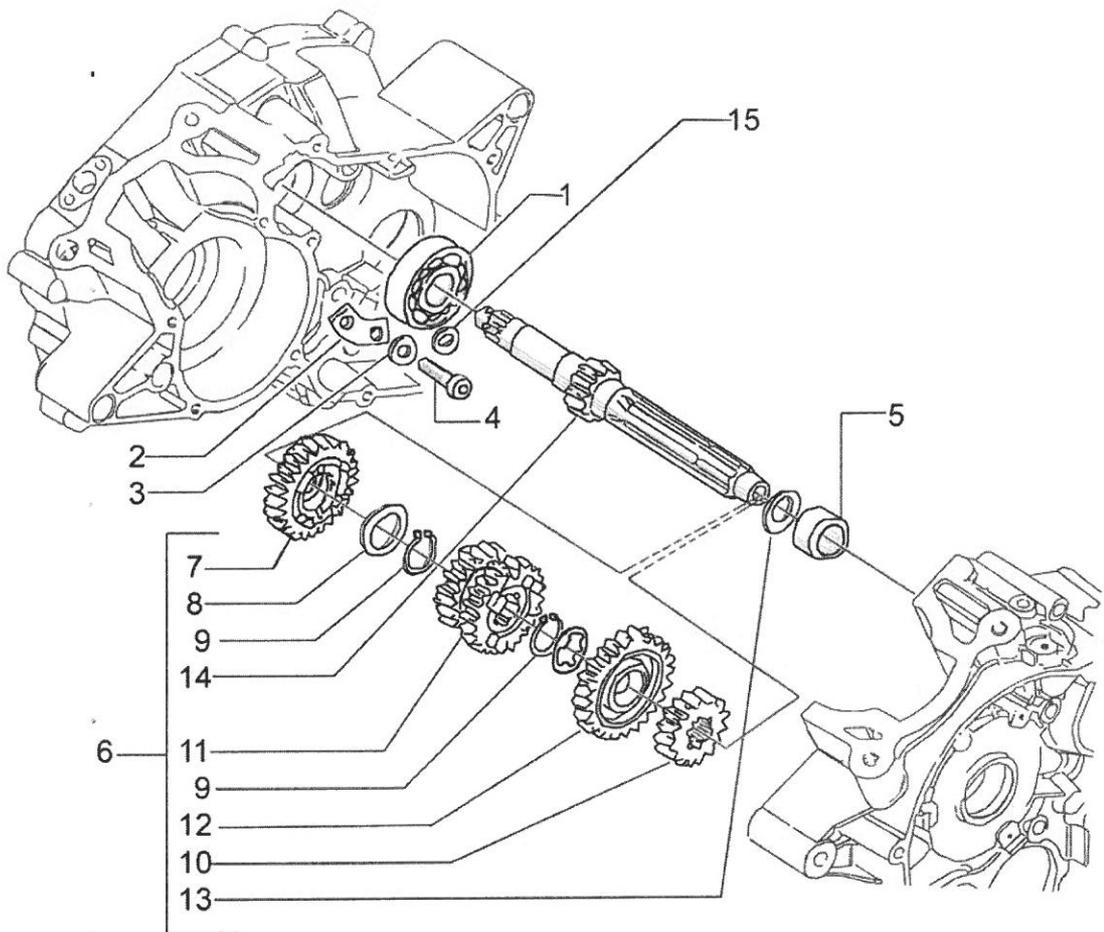
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| MOTOR 65 cc | GEAR SKIFTER SELECTOR DRUM | Tavle F |
|----------------|---------------------------------------|----------------|



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| MOTOR 65 cc | GEAR SKIFTER SELECTOR DRUM | Tavle F |
|----------------|---------------------------------------|----------------|

| Fig. No. | Code | Qty. | Description |
|----------|-------------|------|-------------------------------|
| F.01 | 77 - 3342 | 1 | ROLLER FOR GEAR STOPPER PLATE |
| F.02 | 77 - 3341 | 5 | ROLLER FOR GEAR STOPPER PLATE |
| F.03 | 13 - 5048 | 1 | GEAR STORRER PLATE |
| F.04 | 77 - 3343 | 1 | ROLLER HOLDING WASHER |
| F.06 | 29 - 4065 | 1 | SCREW TE 5X25 FULL THREAD |
| F.07 | 20 - 1124 | 1 | GEAR STOPPER LEVER SPRING |
| F.08 | 19 - 1067 | 1 | GEAR STOP LEVER |
| F.10 | 10 - 5030 | 1 | CIRCLIP D8 |
| F.11 | 20 - 1125 | 1 | RATCHET PAWL SPRING |
| F.12 | 26 - 0063 | 1 | GEAR SELECTOR COMPLETE |
| F.13 | 20 - 1126 | 1 | SHIFTER PLATE RETURN SPRING |
| F.14 | 25 - 4108 | 1 | WASHER 0,5 |
| F.15 | 10 - 5046 | 2 | CIRCLIP FOR ROD SHOULDER |
| F.16 | 10 - 7543 | 1 | FORK ROD SMALL |
| F.17 | 15 - 4024 | 2 | GEAR CONTROL FORK |
| F.18 | 10 - 1198 | 1 | SELECTOR DRUM COMPLETE 6M |
| F.19 | 10 - 6042 | 1 | GEAR SHIFTER SHAFT SEAL |
| F.20 | 10 - 1184 | 1 | GEARSHIFT FORK SPINDLE |
| F.21 | 15 - 4025 | 1 | GEAR CONTROL FORK 5-6 GEAR |
| F.22 | 20 - 112350 | 1 | GEAR LEVER 65CC |
| F.23 | 25 - 4141 | 1 | WASHER LEVER HOLDER |

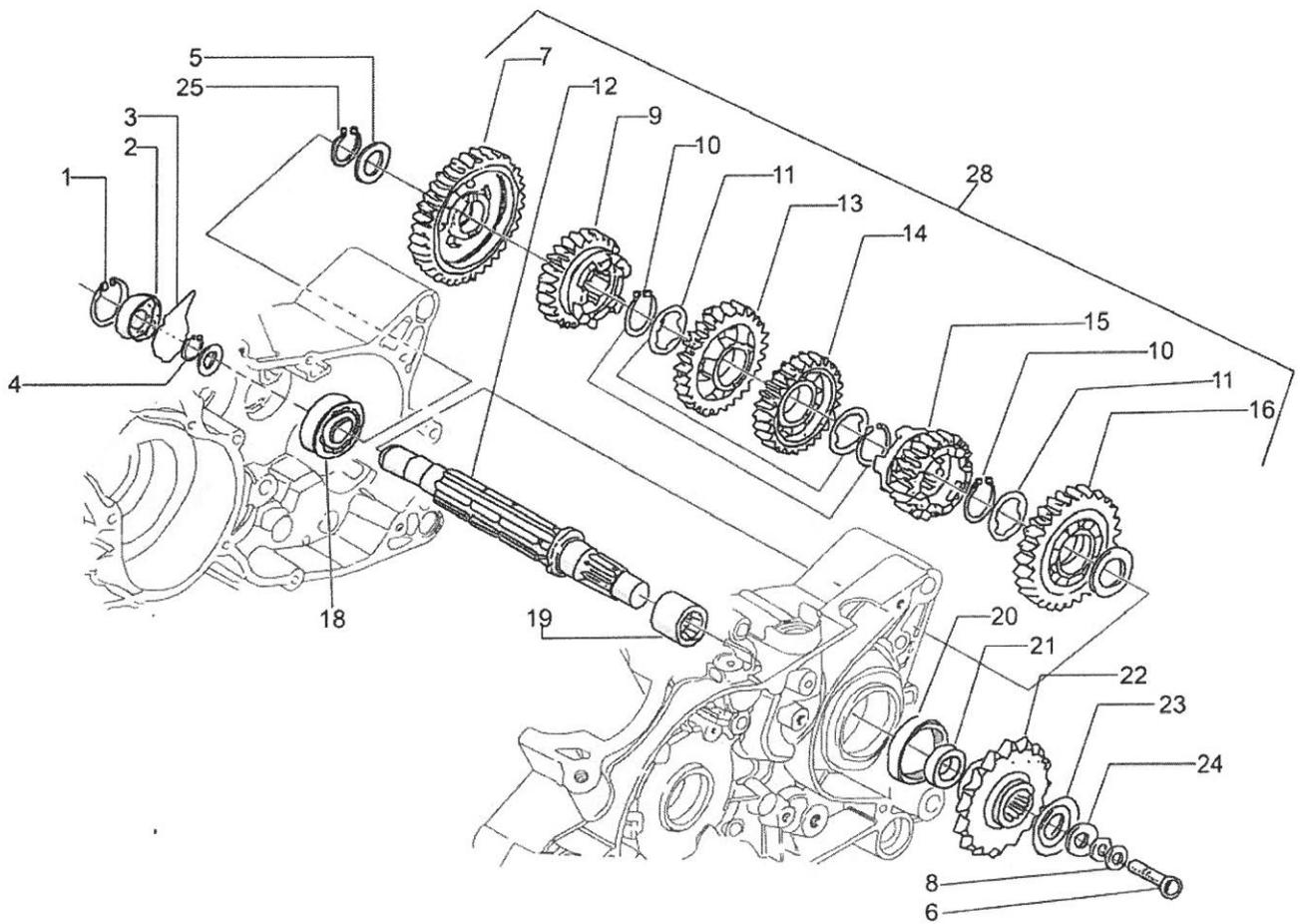
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|----------------|---|----------------|
| MOTOR 65 cc | PRIMÆR GEAR AKSEL MAIN SHAFT | Tavle G |
|----------------|---|----------------|



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|----------------|---|----------------|
| MOTOR 65 cc | PRIMÆR GEAR AKSEL MAIN SHAFT | Tavle G |
|----------------|---|----------------|

| Fig. No. | Code | Qty. | Description |
|----------|-------------|------|---|
| G.01 | 12 - 6029 | 1 | BEARING 6202 C3 15X35X11 |
| G.02 | 23 - 7080 | 1 | BEARING SHOULDER HOLDER |
| G.03 | 25 - 4013 | 7 | WASHER D5 |
| G.04 | 29 - 1958 | 2 | SCREW TCE 5X18 |
| G.05 | 16 - 1036 | 1 | PRIMARY SHAFT CASE 12X16X10 |
| G.06 | 10 - 0125 | 1 | PRIMARY SHAFT COMPLETE 6M |
| G.07 | 18 - 1229 | 1 | 5TH-SPEED GEAR |
| G.08 | 25 - 4147 | 2 | GROOVED WASHER |
| G.09 | 10 - 4044 | 2 | SNAP RING |
| G.10 | 18 - 1227 | 1 | 2ND-SPEED GEAR |
| G.11 | 18 - 1228 | 1 | 3RD-4TH- SPEED SLIDING GEAR |
| G.12 | 18 - 1230 | 1 | 6 TH - SPEED GEAR |
| G.13 | 25 - 404108 | 1 | WASHER |
| G.14 | 10 - 1182 | 1 | PRIMARY SHAFT , - 1 ST SPEED |
| G.15 | 25 - 4012 | 2 | WASHER D5 |

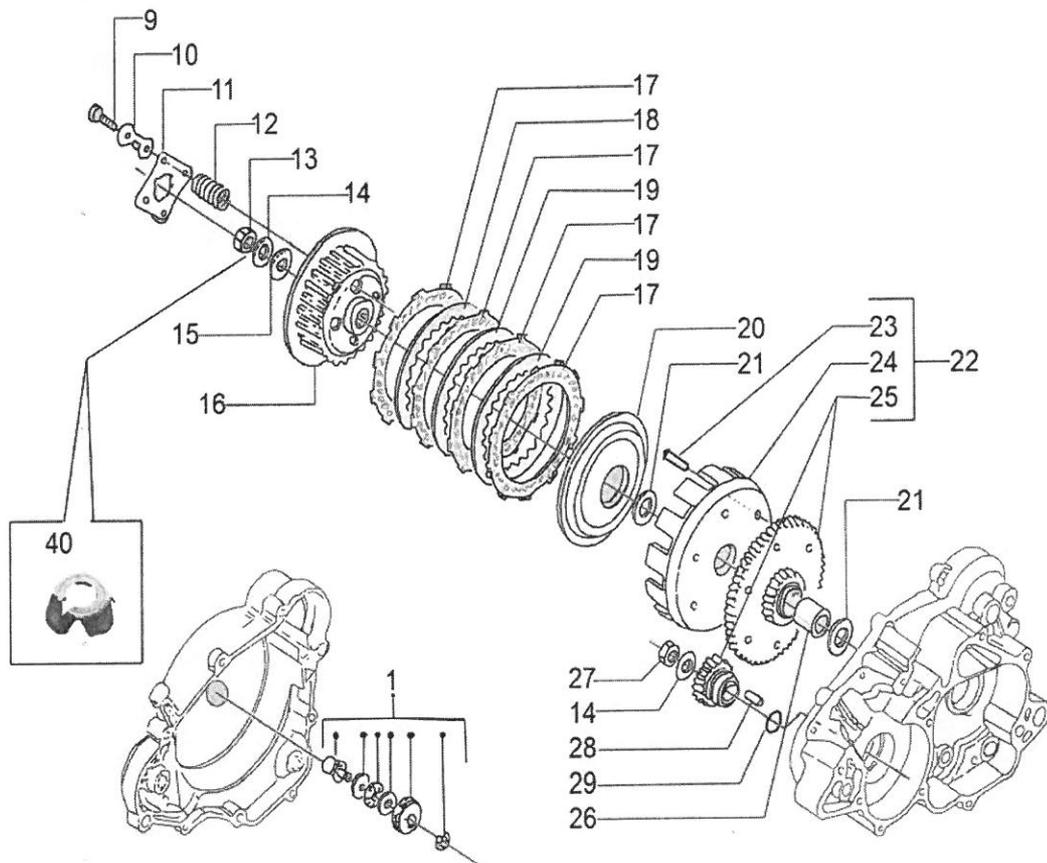
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| MOTOR 65 cc | SEKUNDÆR GEAR AKSEL COUNTER SHAFT | Tavle H |
|----------------|--|----------------|



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|----------------|--|----------------|
| MOTOR 65 cc | SEKUNDÆR GEAR AKSEL COUNTER SHAFT | Tavle H |
|----------------|--|----------------|

| Fig. No. | Code | Qty. | Description |
|----------|-----------|------|--|
| H.01 | 10 - 4064 | 1 | SNAP RING HALF-PULLEY |
| H.02 | 25 - 7083 | 1 | OIL DRIP PAN (RH CASING) |
| H.03 | 19 - 6021 | 1 | OIL DRIP PLATE |
| H.04 | 77 - 3337 | 1 | CIRCLIP SECOND. SHAFT |
| H.06 | 29 - 4140 | 1 | SCREW |
| H.07 | 18 - 1231 | 1 | 1ST-SPEED GEAR |
| H.08 | 25 - 4149 | 1 | SPRING WASHER |
| H.09 | 18 - 1235 | 1 | SLIDING GEAR FOR 5 TH - SPEED |
| H.10 | 10 - 4044 | 3 | SNAP RING |
| H.11 | 77 - 3330 | 3 | INDENTED WASHER |
| H.12 | 10 - 1183 | 1 | SECONDARY SHAFT 6M |
| H.13 | 18 - 1233 | 1 | 3RD-SPEED GEAR |
| H.14 | 18 - 1234 | 1 | 4TH-SPEED GEAR |
| H.15 | 18 - 1236 | 1 | SLIDING GEAR FOR 6TH- SPEED GEAR |
| H.16 | 18 - 1232 | 1 | 2ND-SPEED GEAR |
| H.18 | 12 - 6028 | 1 | SECONDARY SHAFT BEARING 12X32X10 C3 |
| H.19 | 16 - 1037 | 1 | SECONDARY SHAFT CASE 20X26X16 |
| H.20 | 10 - 6043 | 1 | SEAL 19X30X6,5 |
| H.21 | 13 - 6088 | 1 | SPACER |
| H.22 | 23 - 2610 | 1 | Z 12 SPROCKET 65CC |
| | 23 - 2618 | | Z 13 SPROCKET 65CC |
| | 23 - 2619 | | Z 14 SPROCKET 65CC |
| H.23 | 25 - 4148 | 1 | SPRING WASHER |
| H.24 | 26 - 8157 | 1 | CUP 6M |
| H.25 | 10 - 5045 | 1 | RETAINING RING ,SECON. SHAFT BEARING |
| H.28 | 10 - 0124 | 1 | SECONDARY SHAFT COMPLETE |

| | | |
|------------------------|---------------------------------------|-----------------------|
| <p>MOTOR 65 cc</p> | <p>KOBLING CLUTCH UNIT</p> | <p>Tavle I</p> |
|------------------------|---------------------------------------|-----------------------|



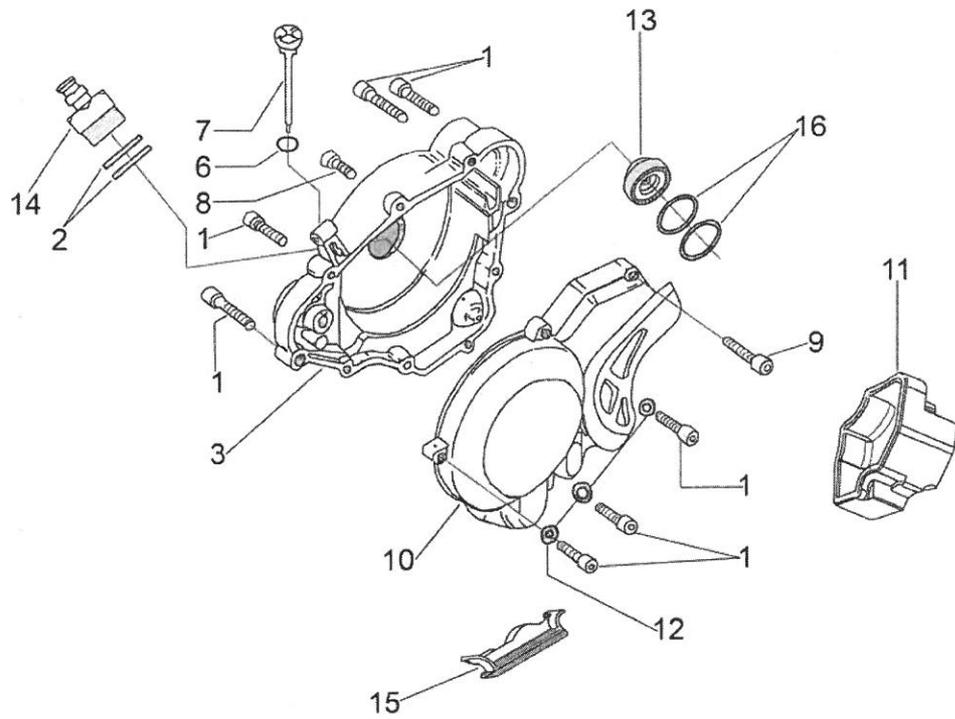
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| MOTOR 65 cc | KOBLING CLUTCH UNIT | Tavle I |
|----------------|--------------------------------|----------------|

| Fig. No. | Code | Qty. | Description |
|----------|-----------|------|---|
| I.01 | 25-0107 | 1 | THRUST BLOCK COMPLETE (GAS GAS) |
| I.09 | 29-4090 | 4 | SCREW TE 6X25 |
| I.10 | 23-7082 | 2 | SAFETY PLATE |
| I.11 | 23-7081 | 1 | SPRING RETAINING PLATE |
| I.12 | 20-1198 | 4 | CLUTCH SPRING 65cc |
| I.13 | 13-1003 | 1 | NUT M10 |
| I.14 | 25-4138 | 2 | SPRING WASHER, ZINC-PLTD YELLOW |
| I.15 | 23-7186 | 1 | NUT STOPPING PLATE |
| I.16 | 20-6059 | 1 | CLUTCH INNER HUB |
| I.17 | 13-5076 | 4 | DRIVEN PLATE |
| I.18 | 13-5051 | 1 | DRIVEN SPRING PLATE |
| I.19 | 13-5050 | 2 | DRIVEN PLATE |
| I.20 | 26-8313 | 1 | PLATE THRUST DISC VERSION 05 |
| I.21 | 25-406408 | 3 | WASHER 0,08 |
| I.22 | 27-0072 | 1 | COMPLETE PRIMARY GEAR PAIR |
| I.23 | 25-7084 | 6 | RIVET |
| I.24 | 12-7237 | 1 | CLUTCH BELL |
| I.25 | 27-0073 | 1 | PRIMARY GEAR PAIR |
| I.26 | 13-6087 | 1 | PRIMARY GEAR SPACER |
| I.27 | 13-1029 | 1 | HEXAGON NUT M10X1,25 |
| I.28 | 19-6022 | 1 | ENGINE SPROCKET KEY |
| I.29 | 10-7025 | 1 | O-RING SEAL FOR ENGINE SPROCKET |
| I.40 | 23-7186 | 1 | SAFETY PLATE / NUT M10 (131003) LÅSEBLIK TIL KOBLING |

| | | |
|----------------|--------------------------------------|----------------|
| MOTOR 65 cc | TÆENDING FLYWHEEL MAGNETO | Tavle L |
|----------------|--------------------------------------|----------------|

| Fig. No. | Code | Qty. | Description |
|--------------|-------------|------|----------------------------------|
| L.01 | 18 - 0017 | 1 | STARTER IDLE GEAR |
| L.02 | 25 - 402605 | 4 | WASHER |
| L.03 | 16 - 1035 | 1 | LAY SHAFT CASE 12X16X10 |
| L.04 | 10 - 5006 | 1 | CIRCLIP D12 |
| L.07 | 13 - 6130 | 1 | SPACER CLUTCH BELL S6-GA65 |
| L.18 | 29 - 0159 | 1 | FLYWHEEL COMPETITION |
| L.21 | 13 - 1027 | 1 | NUT M8 |
| L.23 | 14 - 0004 | 1 | COIL + PLUG COMPLETE S6/COM-GA65 |
| L.24 | 14 - 1072 | 1 | DIGITAL CONTROL UNIT S6/C-GA65 |
| L.25 | 25 - 4023 | 1 | WASHER D8, 2X14X1.8 |
| L.26 | 12 - 7345 | 1 | CABLE FOR CONTROL UNIT |
| L.27 | 16 - 3051 | 1 | SPARK PLUG RUBBER |
| L.28 | 29 - 1934 | 2 | SCREW TCE 4X20 |
| L.29 | 23 - 7146 | 1 | SPARK PLUG CAP |
| L.30 | 16 - 3058 | 1 | SPARK PLUG RUBBER |
| L.40 C.05 | 12 - 7348 | 1 | SPARK PLUG CHAMPION C55 |

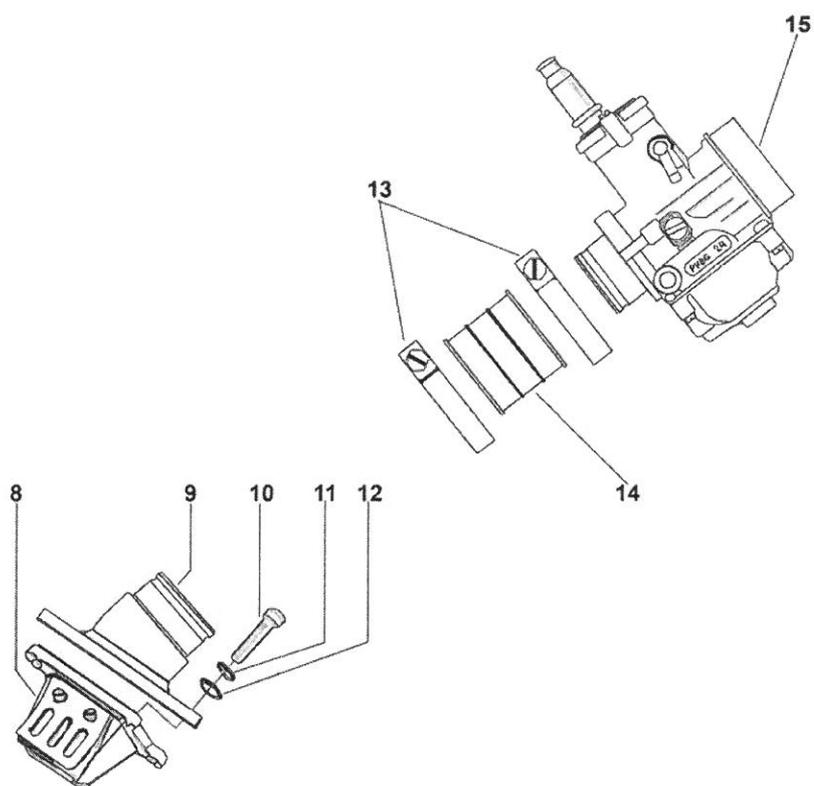
| | | |
|----------------|---|----------------|
| MOTOR 65 cc | DÆKSEL CRANKCASE HALVES COVERS | Tavle M |
|----------------|---|----------------|



| | | |
|---------------|---|----------------|
| MOTOR 65cc | DÆKSEL CRANKCASE HALVES COVERS | Tavle M |
|---------------|---|----------------|

| Fig. No. | Code | Qty. | Description |
|----------|-----------|------|---|
| M.01 | 29 - 1986 | 10 | SCREW TCE 6X25 |
| M.02 | 25 - 4247 | 2 | PLATE WASHER 14X10X1,5 |
| M.03 | 12 - 4279 | 1 | CLUTCH COVER 65cc |
| M.06 | 10 - 7023 | 1 | O-RING SEAL FOR ROD |
| M.07 | 10 - 7542 | 1 | OIL DIPSTICK |
| M.08 | 29 - 1984 | 2 | SCREW TCE 6X20 |
| M.09 | 29 - 1989 | 7 | SCREW TCE 6X40 |
| M.10 | 12 - 4281 | 1 | FLYWHEEL COVER 65cc |
| M.11 | 16 - 3084 | 1 | RUBBER FLYWHEEL COVER 65cc |
| M.12 | 25 - 4001 | 3 | WASHER D6 |
| M.13 | 23 - 3610 | 1 | HYDRALIC PISTON CLUTCH COVER 65cc |
| M.14 | 25 - 1177 | 1 | CONNECTION CLUTCH COVER 65cc |
| M.15 | 16 - 3090 | 1 | FLYWHEEL COVER RUBBER PLASTIC UNDER TENDING DÆKSEL |

| | | |
|----------------|-------------------|----------------|
| MOTOR 65 cc | KARBURATOR | Tavle N |
|----------------|-------------------|----------------|



**

Karburator beskrivelse se tavle P

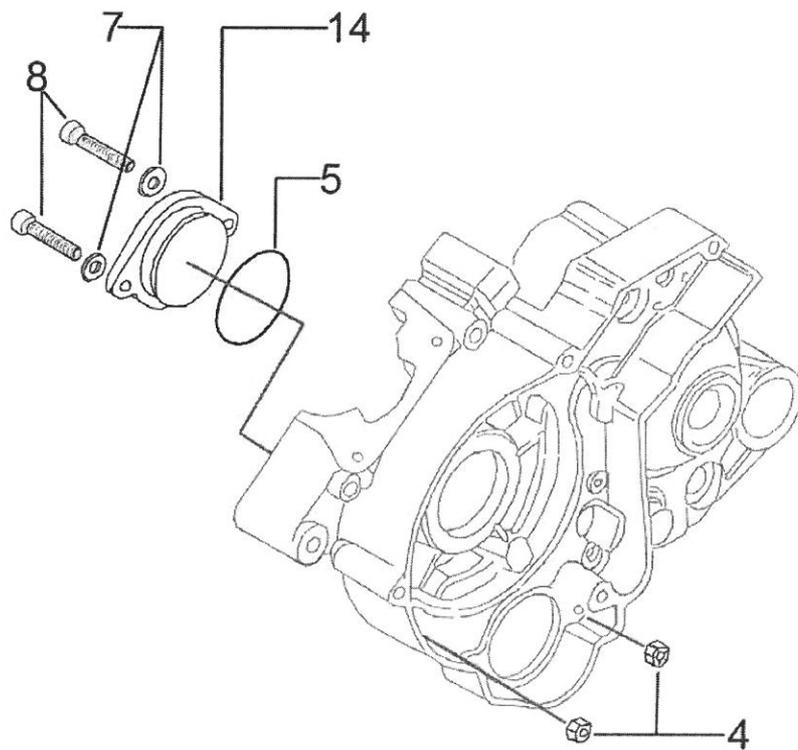
| | | |
|----------------|-------------------|----------------|
| MOTOR 65 cc | KARBURATOR | Tavle N |
|----------------|-------------------|----------------|

| Fig. No. | Code | Qty. | Description |
|----------|-----------|------|----------------------------|
| N.08 | 29 - 0554 | 1 | REED VALVE 65cc |
| N.09 | 25 - 1175 | 1 | CARBURETTOR CONNECTION |
| N.10 | 29 - 1986 | 4 | SCREW TCE 6X25 |
| N.11 | 25 - 4017 | 4 | SPLIT WASHER D6 |
| N.12 | 25 - 4153 | 4 | WASHER |
| N.13 | 15 - 1040 | 2 | CLIMP CARBURATTOR 65cc |
| N.14 | 20 - 6099 | 1 | COUPLING RUBBER 65cc |
| N.15 | 12 - 0862 | 1 | CARBURETTOR 24 PHBL R.2869 |

**

Karburator beskrivelse se tavle P

| | | |
|----------------|----------------|----------------|
| MOTOR 65 cc | FLANCER | Tavle O |
|----------------|----------------|----------------|



| | | |
|----------------|----------------|----------------|
| MOTOR 65 cc | FLANCER | Tavle O |
|----------------|----------------|----------------|

| Fig. No. | Code | Qty. | Description |
|-----------------|-------------|-------------|------------------------------|
| 0.04 | 13 - 1001 | 2 | NUT H6 M6 |
| 0.05 | 10 - 7031 | 1 | O-RING SEAL ADLER 36X1,5 |
| 0.07 | 25 - 4001 | 5 | WASHER D6 |
| 0.08 | 29 - 1986 | 2 | SCREW TCE 6X25 |
| 0.14 | 77 - 3351 | 1 | LOCK UP FLANCE FOR OIL MIXER |

| | | |
|----------------|--|----------------|
| MOTOR 65 cc | KARBURATOR Dellorto PHBL 24 BS. Reg. 2869 | Tavle P |
|----------------|--|----------------|

| Fig.No. | Code | Description |
|---------|-----------------|-------------------------|
| 1 | 9 6 4 5 x 6 4 | GASSPJÆLD (40) |
| 2 | 2 2 6 5 X 0 8 | GASNÅL (D) |
| 3 | 9 5 6 4 X 2 8 | NÅLESTYR AQ (264) |
| 4 | 6 4 1 3 X 0 2 | HOVEDDYSE (100) |
| 5 | 1 4 8 6 X 0 2 | DYSE TOMGANG (50) |
| 6 | 7 7 4 6 X 0 2 | DYSE (60) |
| 7 | 9 4 3 6 X 3 3 | SVØMMERNÅL |
| 8 | 9 0 1 0 X 8 0 | SVØMMER |
| 9 | 5 3 0 3 3 - 7 8 | KIT TOPDÆKSEL |
| 10 | 1 4 7 6 - 0 6 | GUMMI |
| 11 | 1 1 0 4 - 3 7 | STILLESKRUE |
| 12 | 9 6 4 4 - 6 1 | GASFJEDER |
| 13 | 9 5 6 3 - 2 1 | LÅSESKIVE |
| 14 | 9 5 9 6 - 2 1 | LÅSERING |
| 15 | 6 0 1 3 - 3 0 | O-RING FOR TOPDÆKSEL |
| 16 | 7 7 4 5 - 3 6 | SKRUE |
| 17 | 8 2 9 4 - 6 4 | CHOKER |
| 19 | 5 3 0 2 2 - 7 8 | KIT FOR LUFTSKRUE |
| 20 | 6 1 7 3 - 3 0 | O-RING |
| 21 | 5 3 0 2 8 - 7 8 | KIT FOR TOMGANGSSKRUE |
| 24 | 9 9 9 6 - 5 2 | SKVULPEPLADE |
| 25 | 6 1 0 9 - 2 9 | BENZIN FILTER |
| 26 | 9 2 5 0 - 3 8 | DÆKSEL FOR BENZINFILTER |
| 27 | 4 5 6 8 - 3 6 | SKRUE FOR DÆKSEL |
| 29 | 9 4 2 4 - 3 0 | O-RING FOR BUNDKAR |
| 30 | 1 3 7 8 1 - 9 6 | BUNDKAR |
| 31 | 7 3 4 6 - 2 2 | STIFT FOR SVØMMER |
| 32 | 7 8 3 4 - 3 0 | O-RING FOR BUNDSKRUE |
| 33 | 1 1 7 7 1 - 3 4 | BUNDSKRUE |
| 34 | 5 2 5 2 4 - 7 7 | PAKNINGSSÆT |